

Bold letters- Loud and stretched:

Green 'r' sounds like 'a':

Orange and black divide the words in sound units:

account

act

addition

adjustment

advertisement

agreement

air

amount

amusement

animal

answer

apparatus

approval

argument

art

attack

attempt

attention

attraction

authority

balance

behavior

belief

birth

brass

bread

breath

brother

building

burn

burst

business

butter

canvas

care

color

comfort